

# Telehandlers ROTARY





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# Merlo: Technological leader in operating machines

Established in Cuneo in 1964, Merlo is an important family-run industrial group that designs, produces and markets its own products under the "Merlo" and "TreEmme" brands.

People and the territory are at the centre of the project; Merlo Group is committed to respecting the environment and making the work of the operator (and everyone who is passionately dedicated to constantly improving the efficiency and performance of our products) more functional, safe and comfortable.

The product portfolio consists of a complete range of telehandlers, both fixed and rotating, self-loading concrete mixers (DBMs), and multi-purpose tracked transporters (Cingos).

All products in the Merlo range are characterised by innovation, technology and reliability, which have always been distinctive features of the Group and have guaranteed market confidence.



# **ROTO RANGE:**

# The highest productivity on the market

Great innovations start with simple ideas, like that of the ROTO range, which has radically changed the world of telehandlers with the introduction of a revolving turret system capable of rotating 360°, with no need to reposition the machine. The ROTO Range was launched in 1991, and from that moment onward this new telehandler concept became increasingly popular on a global scale, rendering Merlo Group an industry leader.

# Unrivalled productivity

The Roto models are designed to provide maximum ergonomics and ease of use. Intended for the Construction sector, they stand out for their unrivalled productivity and versatility of use.

- Frame equipped with On/Off or multi-position stabilisers.
- Rotating turret for positioning loads at 360°.
- Telescopic boom with a lifting height of up to 35 metres.
- Merlo interface for use with over 40 attachments.

The ROTO range consists of multiple families equipped with different features, thus allowing them to adapt even better to the users' needs.

- Entry Range
- S-Classic Range
- · S-Plus Range

#### USER INTERFACE:

In-cab display for viewing all the operating parameters. Ergonomic joystick controls, with the possibility of choosing between one or two joysticks in two different versions, thus ensuring maximum ergonomics for every customer.

#### **HYDRAULIC SYSTEM:**

Downsized hydraulic system to minimise manoeuvring times. Variable displacement (Load Sensing) hydraulic pump and Flow Sharing distributor, for maximum efficiency, excellent performance, and perfectly smooth operation.

#### SUSPENSION:

The only models on the market to offer active hydropneumatic suspension on the axles. For maximum safety and optimal driving comfort. This solution eliminates the pitching motion when taking curves, for greater stability.

#### POWERTRAIN:

Hydrostatic transmission with permanent four-wheel drive, 75 to 170 HP engines and maximum speed of 40 km/h. Exclusive position of the side and longitudinal engine.

#### TELESCOPIC BOOM:

Heights from 16 to 35 metres with load-bearing capacities from 4,000 to 7,000 kg. Exclusive design that ensures lightness, precision and durability.

Implement-holder carriage equipped with hydraulic Tac-lock locking system, controllable from the cab.

#### CAB:

Level II FOPS and ROPS certified, designed to maintain the maximum level of ergonomics while ensuring excellent protection for the operator. Merlo is the only company on the market that offers a vertical cab tilting solution designed to ensure operating comfort and perfect visibility of the load.





#### **FOPS PROTECTION**



A metallic structure positioned on the glass roof provides for one of the most stringent certifications available in terms of protection: FOPS level II. This certification guarantees:

- Perfect comfort in the cab
- Excellent visibility of the
- Protection for the operator and the glass roof

### **SAFETY**

The exclusive Merlo cab is compliant with the ISO 3449 FOPS Level II and ISO 3471 ROPS standards, thus ensuring category-leading safety levels.

Merlo's patented ASCS (Adaptive Stability Control System) is capable of recognising the attachment being used and measuring the magnitude of the load being handled, in order to maximise the speed of the hydraulic movements without any risks to the operator's safety. Customers can simultaneously check all the operating parameters in real time, and see at which point the safety system will intervene by slowing down and stopping any problematic movements.

Machine safety is enhanced by an automatic parking brake management system, which brakes the machine if the engine switches off in order to avoid unintentional movements.

# **ASCS**



The ASCS system allows the operator to set the speed of the hydraulic movements and to manage the geometric limits within which the boom can be operated in complete safety. There are even up to 6 different setups available.

#### **MERLO BOOM**



Boom consisting of a double "C" profile in high-strength steel with welds, made along the neutral bending axis. Hydraulic hoses and electrical wires positioned inside the boom to protect against any possible impacts. These features offer:

- High precision extension
- Precision movements
- Protection of the components and hoses against impacts



#### **SELF-STABILISATION**

With the self-stabilisation device, which comes standard on all ROTO models, the operator can simply press a button to initiate the machine's automatic frame stabilisation and tilt correction procedure.

This solution:

- · Reduces setup times
- · Maximises operational safety
- Simplifies the machine's use



#### **STEEL BELT**

In order to ensure maximum protection for the operator and the machine's mechanical parts in the event of a collision or accident, the frames on the ROTO models feature an exclusive steel belt around the outside made from a metal bar 70 mm in diameter.





The next generation hydrostatic transmission, with full-time four-wheel drive, guarantees:

- Excellent braking capacity when the accelerator is released.
- High levels of power and torque to the wheels.
- Unparalleled ease of use.

These models feature engines with power ratings ranging from 75 to 170HP, which, in accordance with the original Merlo design concept, are installed in a longitudinal direction on the right side of the frame to ensure maximum accessibility to the components during maintenance operations.

The hydrostatic transmission guarantees high performance, millimetric precision, and excellent braking capacity, by increasing the engines' "engine braking" effect.

#### SUSPENSION AND LEVELLING

The exclusive electronically controlled active suspension eliminates pitching and dampens the roughness of the ground, ensuring excellent comfort with an effective top speed of 40km/h (not available anywhere else on the market). The suspension provides for excellent versatility at the work site:

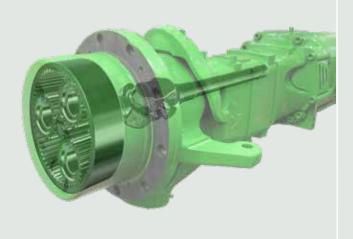
- · Locking of the axles for maximum stability
- · Levelling correction to compensate for transverse and longitudinal slopes, thus ensuring optimal performance
- Adjustment of the angle of attack and exit, for maximum ease of handling



#### **AXLES**

The axles, which are manufactured by Merlo Group in-house, are designed to enhance each model's distinctive characteristics, and are equipped with dry disc brakes to maximise braking capacity and to minimise the machine's consumption levels.





#### **HYDRAULIC SYSTEM**

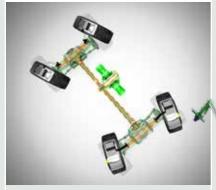
The only models on the market equipped with two separate circuits for Hydraulics and Hydrostatics. The hydraulic circuit offers two possible configurations:

- LS pump and flow-sharing distributor; up to three simultaneous movements without any problems for the operator, with an oil flow rate of up to 140 l/min.
- Double LS pump and flow-sharing distributor; up to four simultaneous movements, for even better performance levels. For a flow rate of up to 260 l/min.

In order to improve versatility and performance, the machines come equipped with continuous proportional oil delivery as a standard feature.



#### **CVTRONIC**



Merlo's continuously variable CVTronic smart transmission combines the advantages of hydrostatic transmissions with the same performance and yield as a traditional CVT system. Compared to a conventional hydrostatic transmission, the CVTronic provides:

- A 12% increase in torque
- Reduced consumption thanks to its excellent efficiency
- Ease of use, thanks to the elimination of gear changes.





### **COMFORT**

Acoustic and thermal comfort has also been taken care of down to the smallest details, thanks to intensive research into the most innovative technical solutions and materials. The maximum noise levels inside the cab are compliant with the UNI 12053 standard, with a record reading of just 69dB(A). In terms of environmental performance, the entry of dust into the passenger compartment is prevented thanks to the cab's ISO 10263-3 compliant pressurisation\*

The Merlo cab is also an extremely comfortable and practical workplace, thanks to the following features:

- 1,010 mm width and excellent roominess
- Large glass surface of 4.3 sq. m
- Vibration-damping Silent-blocks, which reduce noise and vibrations
  Finally, operator comfort is further improved thanks to the air suspension seat with a raised backrest.

#### NOTES

\* pressurisation level not approved for use of pesticides, work in hazardous environments, with asbestos, etc.



An unprecedented design guarantees maximum functionality and comfort; the information provided to the driver and the controls of the various systems and devices are grouped for optimal ergonomics. The reverse shuttle on the steering wheel is also present on the Joystick.

- ASCS display
- 2 Armrest controls
- 3 Steering wheel and transmission controls
- 4 Transmission display
- 5 Pedal control unit
- 6 Accessory compartment and air conditioning controls

#### **AIR-CONDITIONING**

Developed according to automotive standards, cutting the warm-up and cool down



times in half. The intake opening is located on the side of the cab, away from any potential sources of dust and dirt. Inside there are 8 vents, three of which are dedicated to defrosting the windscreen, for optimal climate comfort.

#### **SMART ARMREST**



ergonomics and ease of use, the machine's main operational commands are present on the armrest:

- Stabilisers
- Auxiliary hydraulic controls
- Suspension
- Steering, braking and transmission management

Based on the customer's needs, it's even possible to change the joystick type, and to install a second joystick on the left armrest.



#### **CABENTRY**

Simple and straightforward cab entry; the door can be opened by 180°, and the upper part of the window can be locked during opening to facilitate air exchange and direct contact with those working outside.

#### **TILTING CAB**

The exclusive Merlo cab tilting system ensures greater levels of comfort, ergonomics and safety. By pressing the dedicated button, the operator can engage the system to tilt the cab



#### **CHASSIS**

The chassis is completely walkable. This solution, combined with the ladder applicable to the chassis itself, allows the user to climb on and off the vehicle in any situation, thereby facilitating the work processes.





## **EFFICIENCY**

The most compact and lightweight models on the market. Excellent manoeuvrability is ensured by the 4-wheel steering system and the three steering modes, reducing manoeuvring times for decreased fuel consumption.

- Less space manoeuvring needed
- Greater productivity
- Less impact on the ground and less fuel consumption In order to facilitate the management of the attachments, all the models feature a double-acting hydraulic service line and an electrical socket for

machine-implement communication located at the top of the boom.

#### **VISIBILITY**

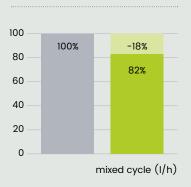
Efficient manoeuvring and complete customer safety are guaranteed thanks to the best visibility available on the market. The boom position, bonnet design, and ample glass surface ensure fast, safe and precise operations.



The exclusive and innovative EPD (Eco Power Drive) transmission and engine control system. The EPD controls and adjusts the engine speed based on the operating conditions, for a reduction in fuel consumption of up to 18%. The EPD also provides for the control of the engine speed proportionally to the use of the joystick (the greater the inclination of the joystick, the greater the engine revolutions). Functionality optimised for material handling.

#### **DECREASED FUEL CONSUMPTION**

#### Merlo EPD technology



traditional technology

EPD



#### **THREE STEERING WAYS**

This exclusive solution adopted on the axles guarantees the maximum steering angle to perform manoeuvres in confined spaces.



front wheel steering



pivot steering



crab steering

#### **TAC-LOCK**

The Tac-lock is an implement-locking device that can be hydraulically controlled from the cab. This solution makes it extremely quick and easy to change attachments.



#### **BATTERY SWITCH**



As a standard feature, the ROTO models come equipped with an electric and automatic battery switch to improve the efficiency and life of the batteries. With the circuit off, simply insert the keys into the control panel to reactivate the batteries.

#### **MACHINE MOVEMENTS**

In order to reduce the machine setup times and facilitate the use of the vehicle at the work site, the machine can be moved with the turret rotated, even with the stabilisers partially or completely extended. In this case, the maximum speed is limited to 5 km/h to ensure maximum safety.



#### **STABILISERS**



Models with lifting heights greater than 20 metres are equipped with stabilisers that can be positioned with any extension, in order to adapt the stabilisation layout to the available work area.



# **ROTO 16-18**

The ROTO ENTRY and S-CLASSIC 16-18 models represent the "entry level" range of telehandlers with rotating turrets.

These models' most salient features include:

- More compact sizes in the ROTO range
- Turret capable of rotating up to 415°, just over 207° in each direction of rotation
- Easy-to-use fold-out stabilisers for reduced stabilisation time.

A maximum capacity of 4,000 kg, with maximum lifting heights of 16 to 18 metres, depending on the model.



#### • **ENTRY** Version

The ROTO40.16 and ROTO40.18 models from the ENTRY range are designed for use at any type of work site. In fact, thanks to their ease-of-use, durability and reliability, they perfectly meet the needs of both rental companies and large construction companies. The 55kW/75HP engine guarantees excellent efficiency without compromising on performance, comfort or safety, while the maximum speed of 25 km/h ensures rapid movements at the work site.

#### • S-CLASSIC Version

The ROTO40.16S and ROTO40.18S models from the S-CLASSIC range are equipped with the exclusive active hydropneumatic suspension, which, combined with the 90kW-122HP engine, guarantees a maximum speed of 40km/h, thus reducing transfer times and maximising machine performance, all without compromising on fuel consumption.



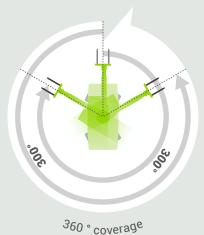
# **ROTO 21-26**

The 21-26 models are available in three distinct versions: ENTRY, S-CLASSIC and S-Plus. They're the world's best-selling range of telehandlers with rotating turrets. These models' most salient features include:

- Excellent size-performance ratio.
- Turret capable of rotating 600° or continuously, always positioned within the area occupied by the stabilisers.
- Multi-position stabilisers capable of being operated from any position, from "flush" closure to full extension.

A maximum capacity of 5,000 kg, with maximum lifting heights of 21 to 26 metres, depending on the model.







#### • ENTRY Version

The ROTO50.21 and ROTO50.26 models from the ENTRY range are designed for use at any type of work site. In fact, thanks to their ease-of-use, durability and reliability, they perfectly meet the needs of both rental companies and large construction companies. The 55kW/75HP engine guarantees excellent efficiency without compromising on performance, comfort or safety, while the maximum speed of 25 km/h ensures rapid movements at the work site. They're equipped with turrets capable of rotating up to 600°.

#### • S-CLASSIC Version

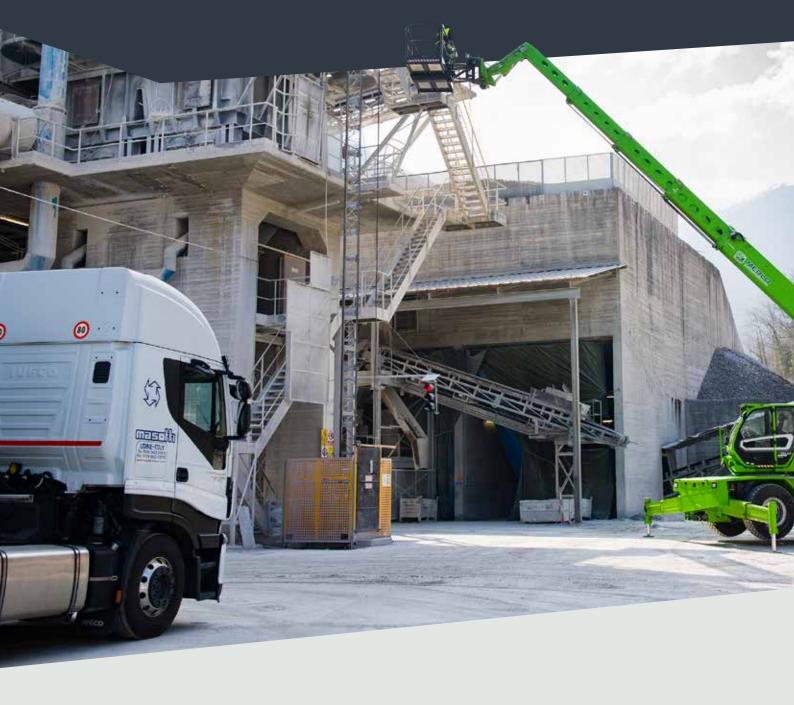
The ROTO50.21S and ROTO50.26S models from the S-CLASSIC range are equipped with the exclusive active hydropneumatic suspension, which, combined with the 125kW/170HP engine, guarantees a maximum speed of 40km/h, thus reducing transfer times and maximising machine performance, all without compromising on fuel consumption.

They're equipped with continuously rotating turrets.

#### • S-PLUS Version

The models from the S-PLUS range have been developed to offer even the most demanding operators the highest levels of technology in terms of efficiency, performance and versatility of use. This range combines all the potential of the S-CLASSIC range with unique and exclusive features, including:

- Hydraulic system with double variable displacement "Load Sensing" pump.
- Large cab equipped with Merlo's patented vertical tilting system
- Safety system enhanced with additional sensors for recognising the carriage rotation angle and the precise position of each stabiliser, in order to guarantee the best possible performance.



# **ROTO 24-35**

The ROTO 24-35 models offer the very best in terms of quality and performance. Available in the exclusive S-PLUS configuration, their most salient features include:

- Best performance available in the ROTO range.
- Continuously rotating turret.
- Multi-position stabilisers capable of being operated from any position, from "flush" closure to full extension.

A maximum capacity of 7,000 kg, with maximum lifting heights of up to 35 metres, depending on the model.





#### **S-PLUS** Version

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- Hydraulic system with double variable displacement "Load Sensing" pump.
- Large cab equipped with Merlo's patented vertical tilting system.
- Safety system enhanced with additional sensors for recognising the carriage rotation angle and the precise position of each stabiliser, in order to guarantee the best possible performance.

#### The high performance line

Their perfect weight distribution, optimal telescopic boom and sliding mechanism designs, newly developed stabilisation system, and various technological features have allowed for a considerable increase in performance, resulting in machines with lifting heights of up to 35 metres, and lifting capacities of up to 7 tonnes. Moreover, the wireless radio control unit (available for the entire ROTO range) allows for all the operational movements necessary for the work activities to be controlled remotely.

### **ATTACHMENTS**

The attachments, which are designed and manufactured at the Merlo Group facilities, are the real operational tools used by Merlo telehandlers, and are designed to bring out the machines' performance and versatility in different operational situations.

The patented recognition of the attachments and the effective Taclock hydraulic locking system allow for quick tool changes to be performed, with the operating parameters being configured automatically for maximum safety.





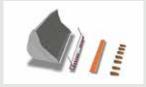














# SERVICE & PARTS

Whoever buys a Merlo machine chooses a product that meets the highest standards of quality, reliability and innovation. The customer can count on first-rate support and maintenance services offered by the Merlo Service network, and original spare parts subjected to continuous and rigorous quality controls.

Careful and periodic maintenance, combined with the use of original spare parts, will help your telehandler maintain its performance levels over time.







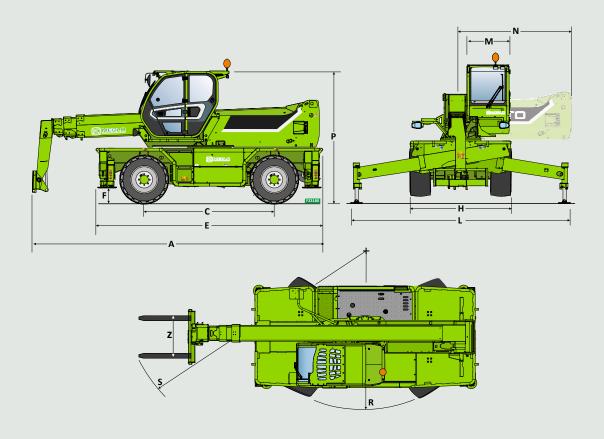


### **MERLO MOBILITY**

#### **Always connected**

The Merlo telehandler range offers exclusive technology, making their telehandlers even smarter and more connected. The MerloMobility 4.0 CONNECTIVITY SYSTEM allows the customer to make use of all the information collected by the machines and transferred to the dedicated portal. Merlo Mobility is a flexible tool that allows the user to optimise the operational monitoring of their machines used in various sectors. The Merlo Mobility system comes standard on the high-capacity ROTO models, and is available as an option on all other Merlo models.

# Technical characteristics



	Dimensions		Α	С	E	F	Н	L	М	Р	R	s	N
	ROTO 40.16	mm	6280	2860	4750	290	2240	3750	1010	2980	4000	5930	2300
DOTO 400	ROTO 40.16 S	mm	6280	2860	4750	290	2240	3750	1010	2980	4000	5930	2300
ROTO 400	ROTO 40.18	mm	6030	2860	4750	290	2240	3750	1010	2980	4000	5750	2300
	ROTO 40.18 S	mm	6030	2860	4750	290	2240	3750	1010	2980	4000	5750	2300
	ROTO 50.21	mm	6830	3070	5370	370	2430	5010	1010	3120	3850	6100	2600
	ROTO 50.21 S	mm	6830	3070	5370	370	2430	5010	1010	3120	3850	6100	2600
	ROTO 50.21 S Plus	mm	6830	3070	5370	370	2430	5010	1010	3120	3850	6100	2600
ROTO Big	ROTO 50.26	mm	7150	3070	5370	370	2430	5010	1010	3120	3850	6310	2600
KUTU BIG	ROTO 50.26 S	mm	7150	3070	5370	370	2430	5010	1010	3120	3850	6310	2600
	ROTO 50.26 S Plus	mm	7150	3070	5370	370	2430	5010	1010	3120	3850	6310	2600
	ROTO 50.30 S Plus	mm	7790	3200	5620	290	2490	5260	1010	3160	4500	6770	3170
	ROTO 70.24 S Plus	mm	7545	3200	5620	290	2490	5260	1010	3160	4500	6770	3170
DOTO "25"	ROTO 50.35 Plus	mm	8590	3780	6910	315	2540	6320	995	3325	4840	7130	3690
ROTO "35"	ROTO 70.28 Plus	mm	8310	3780	6910	315	2540	6320	995	3325	4840	6920	3690

	ROTO 16-18				ROTO 21-26					
Model	ROTO40.16	ROTO40.16 S	ROTO40.18	ROTO40.18 S	ROTO50.21	ROTO50.21 S	ROTO50.21 S PLUS	ROTO50.26	ROTO50.26 S	ROTO50.26 S PLUS
Performance										
Unladen weight (kg)	12900	13000	13500	13600	15800	15800	16500	16600	16600	17300
Maximum load capacity (kg)	4000	4000	4000	4000	4950	4950	4950	4950	4950	4950
Lift height (m)	15.8	15.8	17.7	17.7	21	21	21	25.9	25.9	25.9
Maximum reach (m)	13.2	13.2	15	15	17.9	17.9	17.9	22.9	22.9	22.9
Frame levelling (%)	-	+/-12, +/-4	-	+/-12, +/-4	-	+/-12, +/-4	+/-12, +/-4	-	+/-12, +/-4	+/-12, +/-4
Powertrain										
Engine	FPT F34	FPT F36	FPT F34	FPT F36	Deutz TCD3.6	FPT NEF45	FPT NEF45	Deutz TCD3.6	FPT NEF45	FPT NEF45
Engine power (kW/HP)	55,4/75	90/122	55,4/75	90/122	55,4/75	125/170	125/170	55,4/75	125/170	125/170
Anti-pollution technology	Stage V, DOC+DPF	Stage V, SCR+DOC+DPF	Stage V, DOC+DPF	Stage V, SCR+DOC+DPF	Stage V, DOC+DPF	Stage V, SCR+DOC+DPF	Stage V, SCR+DOC+DPF	Stage V, DOC+DPF	Stage V, SCR+DOC+DPF	Stage V, SCR+DOC+DPF
Maximum speed (km/h)	25	40	25	40	25	40	40	25	40	40
Fuel tank capacity (I)	140	140	140	140	150	150	150	150	150	150
Adblue tank capacity (I)	-	18	-	18	-	43	43	-	43	43
Hydrostatic transmission	YES - 2V									
EPD	STD									
Hydraulic system										
Hydraulic pump	LS+FS	LS+FS	LS+FS	LS+FS	LS+FS	LS+FS	2 - LS + FS	LS+FS	LS+FS	2 - LS + FS
Delivery/pressure (I/min-bar)	103.5 - 250	103.5 - 250	103.5 - 250	103.5 - 250	103.5 - 250	138 - 250	138+100 - 250/230	103.5 - 250	138 - 250	138+100 - 250/230
Hydraulic oil tank capacity (I)	162	162	162	162	120	120	120	120	120	120
Cab										
Cab finishing	PREMIUM									
ASCS	Full									
FOPS/ROPS Cab	YES									
Controls	Electronic joystick control									
Tilting Cab	-	-	-	-	NO	NO	YES	NO	NO	YES
Reverse shuttle	Dual reverse									
Configuration										
Hydropneumatic suspension	NO	YES	NO	YES	NO	YES	YES	NO	YES	YES
Tac-lock	YES									
Pre-arrangement for aerial work platform	YES									
Permanent four-wheel drive	YES									
4-wheel steering, with three steering modes	YES									
Standard tyres	400/70-20	400/70-20	400/70-20	400/70-20	18-22.5	18-22.5	18-22.5	18-22.5	18-22.5	18-22.5
Stabilisers	On/Off	On/Off	On/Off	On/Off	Multi- position	Multi- position	Multi- position	Multi- position	Multi- position	Multi- position
Turret rotation	415°	415°	415°	415°	600°	Continuous	Continuous	600°	Continuous	Continuous

ROTO 24-35								
ROTO50.30 S PLUS	ROTO70.24 S PLUS	ROTO50.35 PLUS	ROTO70.28 PLUS					
20500	20200	23350	22750					
4950	7000	4950	7000					
29.2	24.2	34	28					
25.4	20.5	27	23.2					
+/-12, +/-4	+/-12, +/-4	+/-12, +/-4	+/-12, +/-4					

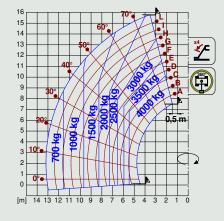
FPT NEF45	FPT NEF45	FPT NEF45	FPT NEF45
125/170	125/170	125/170	125/170
Stage V, SCR+DOC+DPF	Stage V, SCR+DOC+DPF	Stage V, SCR+DOC+DPF	Stage V, SCR+DOC+DPF
40	40	40	40
150	150	150	150
43	43	43	43
YES - 2V YES - 2V		CVTronic	CVTronic
STD	STD	STD	STD

2 - LS + FS	2 - LS + FS	2 - LS + FS	2 - LS + FS
138+100 - 250/230	138+100 - 250/230	158+100 - 260	158+100 - 260
120	120	220	220

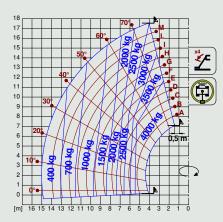
PREMIUM	PREMIUM	PREMIUM	PREMIUM
Full	Full	Full	Full
YES	YES	YES	YES
Electronic joystick control	Electronic joystick control	Electronic joystick control	Electronic joystick control
YES	YES	YES	YES
Dual reverse	Dual reverse	Dual reverse	Dual reverse

YES	YES	YES	YES	
YES	YES	YES	YES	
YES	YES	YES	YES	
YES	YES	YES	YES	
YES	YES	YES	YES	
445/65 - 22.5	445/65- R22.5	445/80 R 25	445/80 R 25	
Multi- position	Multi- position	Multi- position	Multi- position	
Continuous	Continuous	Continuous	Continuous	

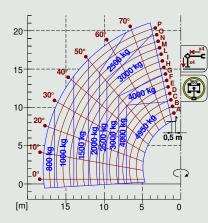
#### **ROTO 40.16**



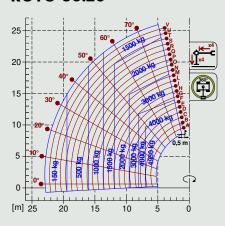
#### **ROTO 40.18**



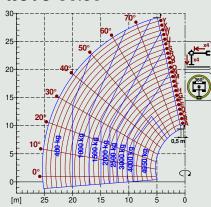
#### **ROTO 50.21**



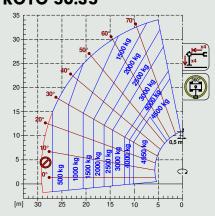
**ROTO 50.26** 



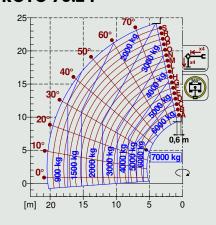
**ROTO 50.30** 



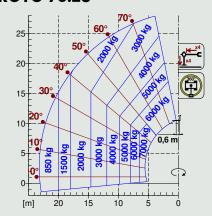
**ROTO 50.35** 



#### **ROTO 70.24**



#### **ROTO 70.28**





#### MERLO S.P.A.

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